

# Mitutoyo Sj 400 User Manual

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12AAA882 Surfpak-SJ Flat surface: 12AAA217  
Nosepiece Cylinder: 12AAA218 • Maximum dia.:  
30mm (1.18") • Used to guide and protect the  
detector when measuring. Nosepiece Deep hole •  
Used to measure the inside wall of a deep hole. Note:  
The extension rod cannot be used if the detector  
facing ...

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The SJ-400 series is equipped with the Ra calibration and step calibration methods for detector calibration

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(gain adjustment). In both calibration methods only the reference value described in the precision specimen needs to be entered. No other operation such as volume control is required. Saving/calling the measured data and conditions

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\* This is an optional accessory for the SJ-410 Series. It can only be used on the simple column stand (optional accessory, order No. 178-039). When the units are used in combination, straightness for SJ-411/412 drive unit will be degraded about 0.2  $\mu\text{m}$ . Cannot be used when the tester's main unit is an older model (SJ-401/402). Auto-set unit ...

### **Portable Surface Roughness Tester SURFTEST SJ-210 Series**

Mitutoyo Sj 400 User Manual The Surfctest SJ-400 series can switch between "SJ-201P" is used in almost all descriptions of this user's manual. If using model SJ-201R The Surfctest SJ-201P is a shop-floor type surface-roughness measuring instrument, which traces the (14000, 4000, 2000, or 400 $\mu\text{in}$ ). Mitutoyo sj 400 user manual | kqtvkie Send your friend a

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SJ-201. No. 99MBB079A CONVENTIONS USED IN USER'S MANUAL Safety Precautions To operate the instrument correctly and safely, Mitutoyo manuals use various safety signs (Signal Words and Safety Alert Symbols) to identify and warn against hazards and potential accidents.

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“SJ-201P” is used in almost all

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